



INSTALLATION GUIDELINES

Amtico Signature Laying Pattern

GENERAL INFORMATION

These instructions cover key points for signature layouts and must be followed for a suitable installation. These instructions must be used in conjunction with Mannington Commercial's Installation for Luxury Vinyl Plank and Tile and Mannington Commercial's General Installation Guide. It is important to pre-plan and understand this type of installation.

STORAGE

Follow all storage and temperature requirements under the Mannington Installation Guide. Extra care should be taken when unpacking and placement of custom laying patterns and logos. Nothing should ever be stacked on top of the pattern.

STORAGE

Subfloor must be clean, flat, smooth and structurally sound. This is crucial with signature laying patterns. Any undulation will cause pattern to run off. There is no room for deviation with this type of custom layout. The product is cut/designed to exist on a flat surface.

PLACEMENT/LAVING PATTERN

Proper placement of the first tile is key to the entire installation. Start at the center of the room using chalk lines to mark each section. Dry lay before using adhesive. When product is supplied as loose tile, the layout must be created on-site installing each piece, one at a time. Some patterns are packaged with face tape. If the product has face tape on it, leave the tape on until the installation is complete. This helps keep the pattern intact for transit and also assists with installation. It may be necessary to peel back the face tape from the edges during placement or when adjustments are required.

INSTALLATION

Use Mannington Commercial V-88 adhesive. For porous and non-porous substrates use a 1/16" x 1/32" x 1/32" u-notched trowel. Spread rate up to 250 sq ft. per gallon.

Alternate for porous substrates/more adhesive coverage, use a 1/16" x 1/16" x 1/16" square notch trowel. Spread rate up to 180 sq. ft. per gallon.

Use Blue Painters Tape to gently pull any slight gaps and leave until the adhesive sets. A slight gap of any size will cause the design to be off.

FINISHING

- Roll carefully
- Keep traffic off flooring for 24 hours

Please contact Mannington's Technical Service Department at 800.241.2262 ext. 3 with any concerns. Any issues that occur in the dry lay process should be reported to Mannington immediately.