



Arteca Signature Collection | Stone

**Mannington**  
COMMERCIAL



**Cover: Stone** – Tempus Soothe AROSTE31, Tempus Embrace AROSTE30, Tempus Pause AROSTE37 in Arc Large Laying Pattern; Tempus Embrace AROSTE30 (12" x 24")

**Above: Stone** - Deptford Concrete AROSRE29, Tyne Concrete AROSRE30 in Lune Large Laying Pattern; Deptford Concrete AROSRE29 (18" x 18")





**Stone** - Chatham Concrete AROSRE33 in Flagstone Laying Pattern,  
**Mend Collection - Tailored Mends** (Modular) - Chic Revivals 35615, Modular Rug by Mannington Commercial



Stone – Nero Classic Marble AROSCA20, Bianca Classic Marble AROSOM10 in Lune Small Laying Pattern



Stone – Tempus Soothe AROSTE31 (12" x 24")



**Stone** – Nero Classic Marble AR0SCA20 in Frame Laying Pattern, Tyne Concrete AR0SRE30 Stripping



Stone – Grigio Classic Marble AR0SCA37 with Stucco Frame Stripping AR0AUC31 in Parquet Large Laying Pattern



**Stone** – Tyne Concrete AROSRE30, Tempus Soothe AROSTE31, Tempus Embrace AROSTE30 in Aspekt Laying Pattern



**Stone** – Graphite Slate AROSSL23, Basilica Salt AROSBS12, Kura Caraway AROSKU38 in Check Laying Pattern, Kura Caraway AROSKU38 (18" x 36")



Stone – Tempus Restore AROSTE29 (12" x 24"), Graphite Slate AROSSL23 Stripping



**Stone** – Bianca Classic Marble AR0SOM10, Grigio Classic Marble AR0SCA37 in Lune Large Laying Pattern, Bianca Classic Marble AR0SOM10 (18" x 18")



**Stone** – Shottery Limestone AROSLK15 (18" x 36")



**Stone** – Nero Classic Marble AR0SCA20, Bianca Classic Marble AR0SOM10 in Gatsby Square Small Laying Pattern, Polished Gold Stripping AR0APL78, Nero Classic Marble AR0SCA20 (12" x 12")



## Signature Laying Patterns

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Explore our extended range of exclusive laying patterns, crafted to reflect the refined beauty of our Artec Signature products. With more than 25 Signature Layouts to choose from, you can personalize them with your own choice of colors. You can also use our Visualizer Tool to easily craft your own designs.

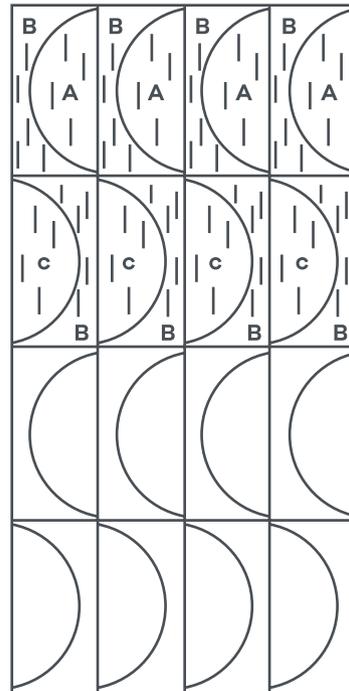


### Arc Large Layout

Rows of oscillating semi-circles create a fantastic pattern that's full of life and movement. This on-trend pattern provides a perfect solution to zone or wayfind.



This is just one example; scan to discover more.



**Pattern Code:** AR0D8741.3

**Size:** 12"x24" module

### Created With

Tempus Soothe  
Tempus Embrace  
Tempus Pause



**Stone** - Grigio Classic Marble AR0SCA37 with Stucco Frame Stripping AR0AUC31 in Parquet Large Laying Pattern

## Feature Stripping

Add contrast, create a grout effect or define tile and plank shapes with Artecra feature stripping. Available in a choice of five sizes.

Feature stripping is available in 2mm or 2.5mm. For stripping being used in beveled edge installations, 2.0mm stripping is recommended and for unbeveled edge installations, 2.5mm stripping is recommended.

*All Artecra Signature colors are available in stripping and can be used with any 2.5mm LVT.*

### Size Options:



1/8" x 36" (3.2 mm x 914.4 mm)



1/4" x 36" (6.4 mm x 914.4 mm)



3/8" x 36" (9.5 mm x 914.4 mm)



1/2" x 36" (12.7 mm x 914.4 mm)



3/4" x 36" (19.1 mm x 914.4 mm)

### Specialty stripping colors:



Pure Plain Black

AROAPN22



Pure Plain White

AROAPN11



Polished Copper

AROAPL45



Polished Gold

AROAPL78



Polished Silver

AROAPL32

\* Sizes shown are not actual size

## LVT with Quantum Guard Elite®



QUANTUM GUARD®  
*elite*

### Success Is in Our Science

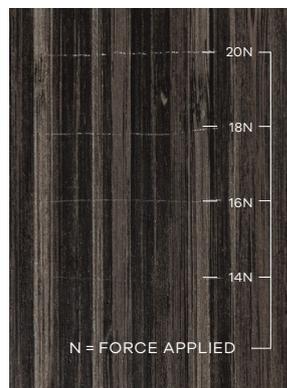
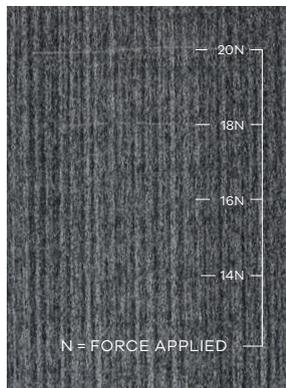
Quantum Guard Elite is a proven, patented technology that provides the ultimate solution for all aspects of LVT performance.

- Highest scratch resistance in the industry
- Engineered for best-in-class dimensional stability
- Superior impact resistance
- Cuts cleanly for highest quality installation
- Easy no-polish maintenance significantly reduces overall life cycle cost and total cost of ownership
- Advanced stain resistance

### Outperforms in Scratch Resistance

Quantum Guard Elite

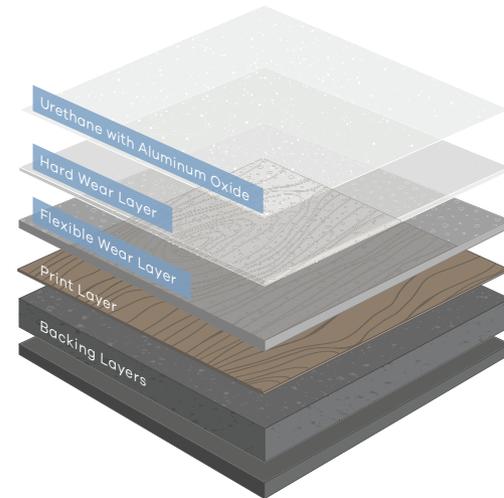
Leading Competitor



With a patented two-part wear layer and aluminum oxide infused top coat, Quantum Guard Elite offers superior scratch resistance vs. the leading competitor.

### Complete Multi-Layered Protection

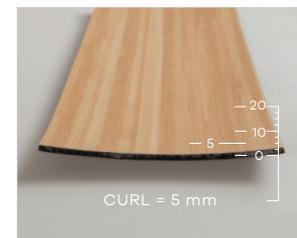
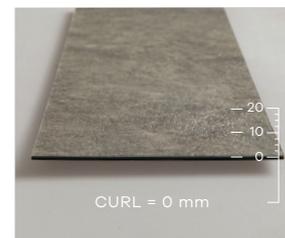
Quantum Guard Elite combines a hard wear layer and a flexible wear layer for superior durability with the added protection of our proprietary aluminum oxide technology.



### Best-in-Class Dimensional Stability

Quantum Guard Elite

Leading Competitor



LVT with Quantum Guard Elite is fully engineered to offer the perfect balance of hardness and flexibility, which helps prevent product failures in commercial environments. *(Products exposed to 80 °C for six hours.)*

### Warranted to Work

Products with Quantum Guard Elite feature our Limited Quantum Guard Elite Wear Warranty and Limited Commercial Warranty.

## Specify Arteca Signature - Achieve Original

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### Classic or contemporary. Bold or understated. Traditional or daring.

Ever beautiful, the Arteca Signature Collection offers easy to specify options for creating memorable flooring and lasting performance.

### Specify Performance

#### A. Quantum Guard Elite®

Amtico's urethane with aluminum oxide formula provides superior durability and resistance against scratching, abrasions and stains.

#### B. Superior 40 mil Wear Layer

Toughened upper layers provide industry leading performance and high clarity, allowing the product designs to shine through.

#### C. Design Layers

Carefully crafted print layers create the richly detailed designs unique to the Arteca Signature Collection.

#### D. Backing Layers

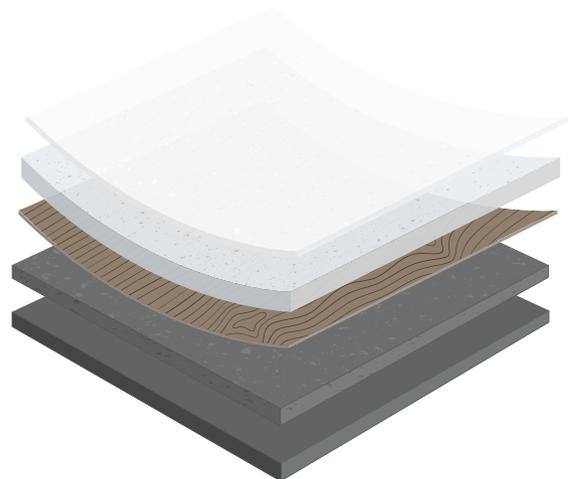
The foundation of the product which provides long-lasting stability.

#### E. Warranty

Limited 25-Year Product & Wear Warranty



- A. \_\_\_\_\_
- B. \_\_\_\_\_
- C. \_\_\_\_\_
- D. \_\_\_\_\_



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### 1. Choose Your Product

- More than 150 running line visuals to choose from as well as digital custom options available.

### 2. Choose Your Size

- Select from our unmatched offering of running line sizes available without a minimum. Utilize the product availability chart for easy selection.

### 3. Choose Your Edge

- All patterns available in beveled or unbeveled options without a minimum.

### 4. Choose Your Emboss

- For a small minimum, alternate emboss options are available for all our Arteca Signature styles.

### 5. Made in the USA

- All Arteca Signature products are produced from raw material to finished product in Madison, GA.

### 6. Choose Your Pattern

- Set your project apart. Choose from our Signature Laying Patterns to create personalized spaces with easy to select patterns and colors with no minimum.
- Custom designs are also available.

### 7. Choose the Right Solution

- Transitioning your Arteca Signature floor to carpet? Use Fusion Rubber Transition Strips. Quick to install, Fusion Strips create a subtle transition with minimal visual interruption.
- Moisture challenges? Choose from a complete offering of adhesive solutions crafted for high-moisture conditions.
- Available with QuickStix® pre-applied adhesive, reducing time and labor required to install the flooring. QuickStix® floors can be used immediately after installation, even in extreme moisture areas.

## Arteca Signature Collection | Stone Product Availability

Product Name	SKU Number	Quantum Guard Elite®	Surface Finish - Ceramic	Standard in Cross Grain Visuals	Variability
Basilica Salt	AROSBS12	•	•		low
Basilica Shale	AROSBS31	•	•		low
Basilica Shell	AROSBS41	•	•		low
+ Berkswell Stone	AROSMA32	•	•		med
+ Bianca Classic Marble	AROSOM10	•	•		low
Cadence Aeria	AROSPB31	•	•		low
+ Chatham Concrete	AROSRE33	•	•		low
+ Coombe Stone	AROSTE12	•	•		low
Corinthian Marble	AROSTV13	•	•	•	low
+ Deptford Concrete	AROSRE29	•	•		low
Exposed Concrete	AROSEC30	•	•		low
Graphite Slate	AROSSL23	•	•	•	low
+ Grigio Classic Marble	AROSCA37	•	•		low
Jura Grey	AROSJA34	•	•		med
Kura Caraway	AROSKU38	•	•		med
Kura Fennel	AROSKU34	•	•		med
+ Nero Classic Marble	AROSCA20	•	•		low
+ Packwood Stone	AROSSC12	•	•		low
+ Ratley Stone	AROSMA37	•	•		med
+ Shottery Limestone	AROSLK15	•	•		low
+ Sloane Concrete	AROSSC37	•	•		low
Stria Ash	AROSMS13	•	•		low
Stria Basalt	AROSMS43	•	•		low
Stria Rock	AROSMS33	•	•		low
Stria Volcanic	AROSMS42	•	•		low
Tempus Embrace	AROSTE30	•	•		med
Tempus Pause	AROSTE37	•	•		med
Tempus Restore	AROSTE29	•	•		med
Tempus Soothe	AROSTE31	•	•		med
+ Tortora Classic Marble	AROSCA44	•	•		low
+ Tyne Concrete	AROSRE30	•	•		low
+ Waterloo Concrete	AROSSC10	•	•		low
+ Whitley Stone	AROSMA36	•	•		med
+ Woolwich Concrete	AROSRE31	•	•		low
Worn Concrete	AROSTL39	•	•		low

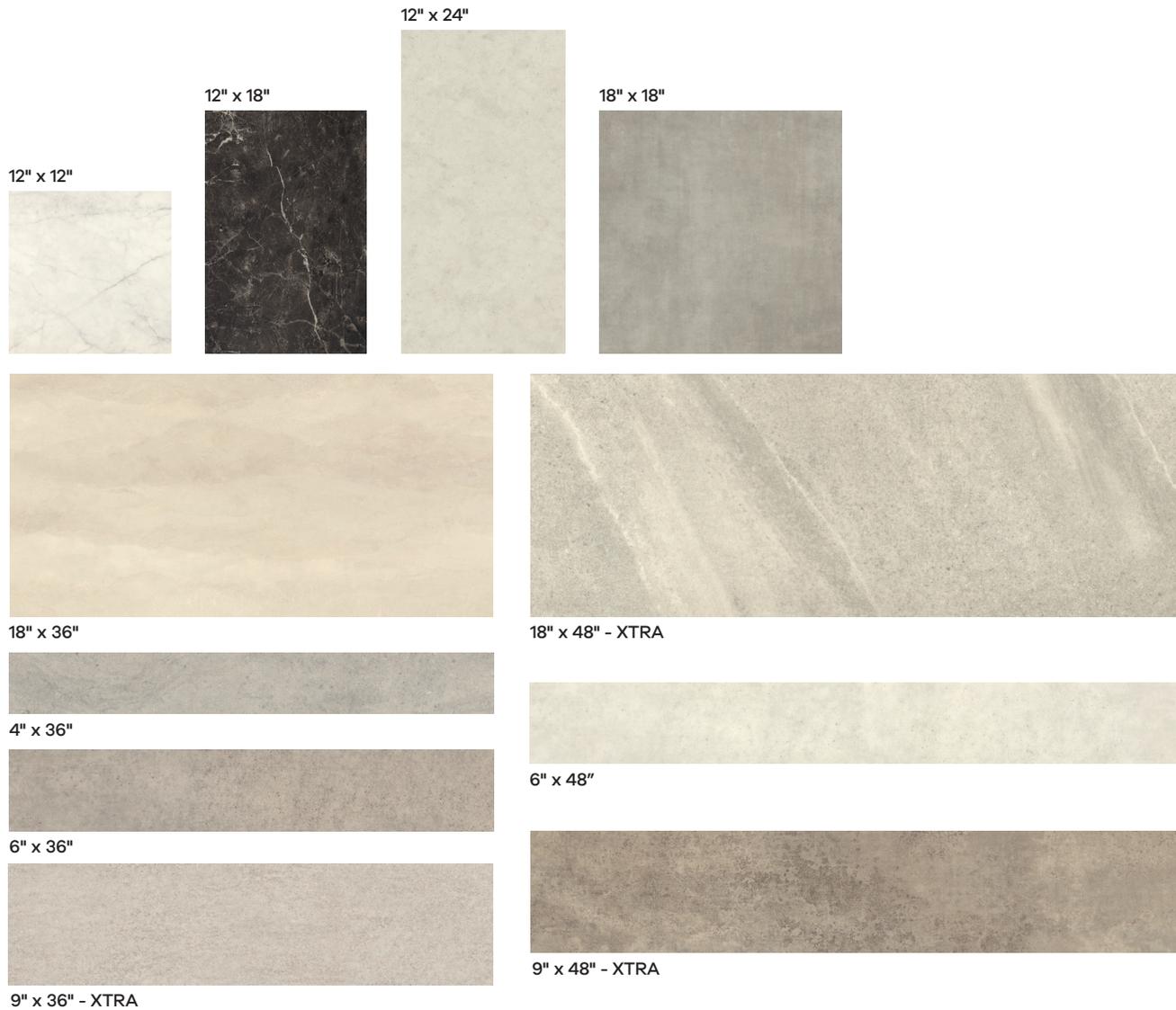
+ Indicates new product

**All Arteca Signature Stone styles are available to use as stripping, custom designs, Arteca Signature Laying Patterns, motifs and borders.**

## Arteca Signature Stone Tile & Plank Sizes

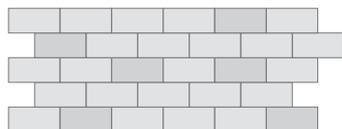
Choose any of our Arteca Signature Stone tiles or planks in a single color and size to create a floor with simple elegance. Or design your own combinations of colors and sizes to make something that will deliver real impact.

All Arteca Stone products are offered in the running line sizes below.

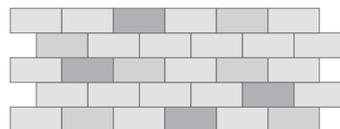


### Color/Pattern Variability

Color and visual variation are inherent in all resilient products. Variability can fluctuate from slight or significant, and from tile to tile. Our pattern variability ratings range from low (little variation) to high (significant variation).



**Low**  
Slight variation



**Medium**  
Moderate variation



**High**  
Substantial variation

# Defeat Damp Spaces

**Your job just got easier.** With our comprehensive moisture solutions for LVT, you can defeat the most extreme high moisture conditions.

**Best Solutions for:**

## Any Slab Condition

**NO Moisture Testing Required – NO RH limit, NO Testing\***

### Adhesive

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MoistureLoc

**\* Conditions**

No hydrostatic pressure | No standing water or visible water stains | Slab is at least 45 days old

**Best Solutions for:**

## Slabs with Intact Vapor Barrier (Class B or better)

**Quick pH Testing Required\*\***

### Adhesive

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	pH
V-88	12
MoistureLoc	None
QuickStix® with Moisture Resistant Primer**	12

**\*\* Conditions**

Intact Class B or better vapor barrier | No hydrostatic pressure | No standing water or visible water stains | Slab is at least 45 days old

**Best Solutions for:**

## Unknown Slab Conditions

**Moisture Testing Required**

Adhesive	RH%	MVER	pH
V-88	95	10	12
MoistureLoc	None	None	None
XpressStep LVT	98	10	12
QuickStix® with Premium Universal Primer (with IVB)	99	18	12
QuickStix® with Premium Universal Primer (No IVB)	95	10	12
V-95	85	5	9

Style	Stone												
Construction	Luxury Vinyl Tile Non-ortho Phthalate												
Classification	ASTM F1700 Class III, Type B												
Overall Thickness	0.098" (2.5 mm)												
Wear Layer Thickness	40 mil (1 mm)												
Wear Layer	Quantum Guard Elite®												
Edge Treatment	Micro-beveled or Unbeveled												
Sizes	<table border="0"> <tr> <td>12" x 12" (305 x 305 mm)</td> <td>4" x 36" (102 x 915 mm)</td> </tr> <tr> <td>12" x 18" (305 x 457 mm)</td> <td>6" x 36" (152 x 915 mm)</td> </tr> <tr> <td>12" x 24" (305 x 610 mm)</td> <td>6" x 48" (152 x 1219 mm)</td> </tr> <tr> <td>18" x 18" (457 x 457 mm)</td> <td>9" x 36" (229 x 915 mm)</td> </tr> <tr> <td>18" x 36" (457 x 915 mm)</td> <td>9" x 48" (229 x 1219 mm)</td> </tr> <tr> <td>18" x 48" (457 x 1219 mm)</td> <td></td> </tr> </table>	12" x 12" (305 x 305 mm)	4" x 36" (102 x 915 mm)	12" x 18" (305 x 457 mm)	6" x 36" (152 x 915 mm)	12" x 24" (305 x 610 mm)	6" x 48" (152 x 1219 mm)	18" x 18" (457 x 457 mm)	9" x 36" (229 x 915 mm)	18" x 36" (457 x 915 mm)	9" x 48" (229 x 1219 mm)	18" x 48" (457 x 1219 mm)	
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Colors	35												
<b>Environmental Data</b>													
Indoor Air Quality	FloorScore Certified; CDPH v1.2-2017												
Product Declarations	Third party verified EPD, HPD												
Carbon Offset	105% Cradle to Gate (A1-A3), see website for additional information												
LEED	May contribute to LEED credits: Building Product Disclosure & Optimization - EPDs Building Product Disclosure & Optimization - Sourcing Raw Materials Building Product Disclosure & Optimization - Material Ingredients; IEQc2 - Low Emitting Materials												
mindful MATERIALS Manufacturing	Visit <a href="http://mindfulmaterials.com">mindfulmaterials.com</a> for current transparency information Madison, GA (USA) - ISO 14001 EMS & ISO 9001 QMS Registered, +Vantage Vinyl Verified Silver												
<b>Warranty</b>													
	Limited 25-Year Commercial Warranty Limited 25-Year Quantum Guard Elite® Wear Warranty												



Scan to view full collection specs.

